

## Technical Data Sheet

### GPPS(General Purpose Poly Styrene) GP 125

#### Processing guide

| Injection Guide | Unit | Value   |
|-----------------|------|---------|
| Nozzle          | °C   | 190~220 |
| Front           | °C   | 190~210 |
| Middle          | °C   | 180~200 |
| Rear            | °C   | 170~190 |
| Hopper Throat   | °C   | 45      |
| Mold            | °C   | 40~70   |

  

| Drying      | Unit | Value |
|-------------|------|-------|
| Temperature | °C   | 60~70 |
| Time        | hr   | 1~3   |

#### Notes

These are only mentioned as general guidelines.