

Technical Data Sheet

HIPS(High Impact Poly Styrene)  
HI 425TVL

Processing guide

Injection Guide	Unit	Value
Nozzle	°C	190~220
Front	°C	190~210
Middle	°C	180~200
Rear	°C	170~190
Hopper Throat	°C	45
Mold	°C	40~60

  

Drying	Unit	Value
Temperature	°C	60~70
Time	hr	1~3

Notes

These are only mentioned as general guidelines.